



Most Cost Effective, World Class Quality
Flow Control Components for Wide Range
of Industries and Applications

### The Secret of our success is Ritualistic continuous improvement of our products and process



#### THE COMPANY

**DAWSONS-TECH** is an ISO 9001:2015 certified manufacturing company offers wide range of **Consistent and Reliable World Class Quality Flow Control Components** used in Fluid / Gas Control systems in a wide range of Industries.

#### **MANUFACTURING:**

**DAWSONS-TECH** established its comprehensive state of art manufacturing and testing facility installing various CNC Turning Centre and CNC Turnmill Centre, Vertical Machining Centre, etc. with the highly motivated and dedicated team of employees in place. This facilitate us to design and manufacture our product range under stringent quality checks and measurements that ensures "A TOTAL CUSTOMER SATISFACTIONS WITH ZERO DEFECT PRODUCTS".

#### QUALITY:

**DAWSONS-TECH** persues not only performance of its products but also ensures "TOTAL QUALITY CONTROL MANAGEMENT SYSTEMS IN ACCORDANCE TO ISO 9001:2015" which is achieved by alerting and educating each and every employee, the importance of quality and by implementing the quality control procedures at every stage of production to final inspection from incoming raw material to finish products.



#### RESEARCH & DEVELOPMENT:

With our long experience, expertise and continues Research & Development with incorporation of advanced technology and high-tech cutting-edge machineries, **DAWSONS-TECH** is committed to constant upgradation and expand its product range to meet the requirements of its customer to their entire satisfaction at every time.

#### **CUSTOMER SATISFACTION:**

We strive to achieve total customer satisfaction and continuously work to set higher goals to provide the reliable quality, timely delivery of our products and prompt services in the best interest of our customers with very competitive price.

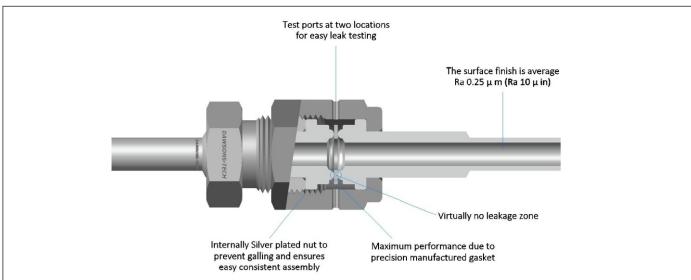


**DAWSONS-TECH** carefully design and manufacture Metal Gasket Face Seal Fittings and Clean Weld Fittings for High Purity and Ultra High Purity applications. We work towards achieving our common objectives by sharing knowledge, experience and expertise within ourselves as well as co-ordinated teamwork to develop our product line that reflects the company's deep understanding and the critical requirements of the Semiconductor, Biotech and Pharmaceutical Industries.

#### Features / Benefits:

FEMALE NUT: Internally Silver Plated to extend the Fittings life by preventing galling across a wide range of temperature and also reduce the torque during assembly.





#### **Surface Finish:**

	LEVE	EL 'E'		LEVEL 'NE'			
Products	Treatment	Ra (M	icroinch)	Treatment	Ra (Microinch)		
		Max	Max Average		Max	Average	
Glands	Electropolished	10	5	Non-Electropolished	15	10	
Mini Buttweld	Electropolished	10	5	Non-Electropolished	15	10	
Shaped Unions	Electropolished	10	15	Non-Electropolished	20	15	
Long Weld Shaped	Electropolished	10	5	Non-Electropolished	15	10	
Connectors	Licetropolistica	10	3	Non Electropolished	13	10	
Threaded Straight	Electropolished	10	5	Non-Electropolished	20	10	
Connectors	Liectiopolistied	10		Non-Liectiopolished		10	

#### Level 'E' - Electropolished / Level 'NE' - Non-Electropolished

#### Material:

Each and every components of Metal Gasket Face Seal Fittings and Clean Weld Fittings are manufactured from Heat Code traceable Material Grade SS316L confirming to ASTM A479 / A182.



#### Testing:

**DAWSONS-TECH** Face Seal Fittings are Helium Leak Tested and qualified to leak rate of 10<sup>-9</sup> torr.

#### Temperature Rating:

Products	Material	PSIG	°C
GFS FITTINGS	316L	1000	538
GFS GASKETS	316SS	1000	538
GFS GASKETS	NICKEL	1000	538
GFS BUTTWELD	316L	1000	538

#### **Pressure Rating:**

Pressure Ratings are calculated in accordance with ANSI code of pressure piping ANSI B-31, for Stainless Steel Fittings. All working pressures are at 4:1 safety factor.

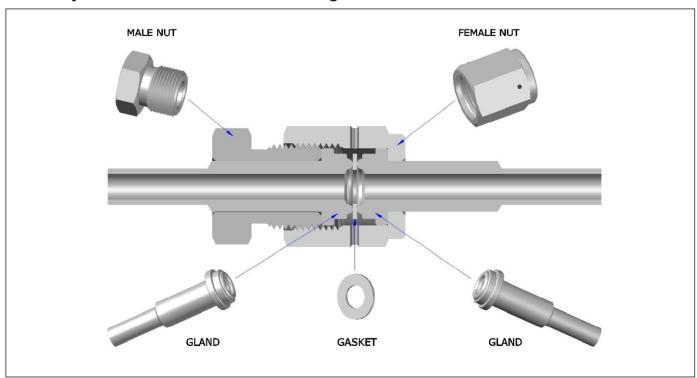
#### Cleaning:

Precision cleaning is done by Ultra Sonic cleaning process with D.I. water after the passivation.

#### Packing:

Each finished component is double bagged in a clean room to ensure cleanliness and protect it from environmental contamination.

#### Assembly Instructions For Face Seal Fittings:

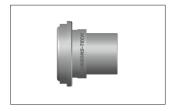


- 1. Be sure to protect all DAWSONS-TECH Face Seal Fittings until assembly and make-up. Extreme care should be taken so that the sealing surfaces are not scratched, damaged or contaminated in any way during handling and assembly.
- 2. Always use a clean environment and employ proper clean room environment for the make-up and assembly of Face Seal Fittings.
- 3. Finger tighten Female Nut to the Male Nut / Body assuring that all Components have made proper contact are in position for final tightening with wrenches.
- 4. Tighten the Female Nut 1/8 1/4 turn past finger tight.
- 5. Face Seal Connections are remarkable. Always use a new gasket for each remake.



#### **INDEX**

#### **Glands:**



Short Tube Butt Weld Page No. 8



Long Tube Butt Weld Page No. 9

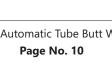


Short Automatic Tube Butt Weld Page No. 9



Long Automatic Tube Butt Weld





Socket Weld Page No. 10



**Short Socket Weld** Page No. 11



Reducing Socket Weld Page No. 11



Male Weld Page No.11



**Tube Adapter** Page No. 12



Blind

Page No. 12

#### **Bodies:**



Male NPT Connector

Page No. 12



Male NPT Bulkhead Connector

Page No. 13



Straight Thread O-Ring Seal Male Connector

Page No. 13

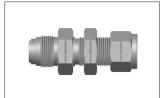


Female NPT Connector

Page No.13



Compression Tube Fitting Connector Page No. 14



Compression Tube Fitting **Bulkhead Connector** Page No. 14



Page No. 14



Reducing Union

Page No. 15



#### **Bodies:**



**Bulkhead Union** 

Page No. 15



Tube Butt Weld Bulkhead Connector

Page No. 15



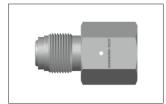
Coupling

Page No. 16



Female Reducing Union

Page No. 16



Reducing Adapter Page No. 16



**Reducing Bushing** Page No. 17



Male NPT Elbow Page No. 17



Union Elbow Page No. 17



Union Tee Page No. 18



**Union Cross** Page No. 18

#### Nuts, Caps & Plug:



Female Nut Page No. 18



Male Nut Page No. 19



Short Male Nut Page No. 19



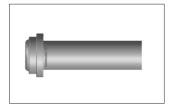
Cap Page No. 19



Plug Page No. 20



#### Max Flow - Gland:



Tube Butt Weld Page No. 20

#### Max Flow - Bodies:



Tube Butt Weld Page No. 20



Automatic Tube Weld Page No. 21



**Bulkhead Connector** Page No. 21



Union Elbow Page No. 21



Union Tee Page No. 22

#### Max Flow - Nuts:



Female Nut Page No. 22



Male Nut Page No. 22

#### Max Flow - Gaskets:



Non-Retained (Silver Plated) Page No. 23



Non-Retained (Un-Plated) Page No. 23



**Gasket Retainer Assembly** (Silver Plated)





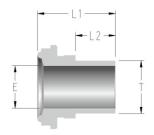
**Gasket Retainer Assembly** (Un-Plated)

Page No. 24



#### **Short Tube Butt Weld**





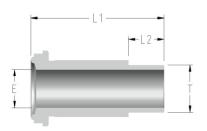
#### **Standard Configuration Dimensions**

Face Seal	Tube OD	vvaii		n mm	Working Pressure	Dawsons-Tech Part No.					
Size	Т	Thickness	E	L1	L2	PSIG (Bar)	Part No.				
	Fractional										
1/4	1/4	0.035	4.6	15.2	6.4	5100 (351)	GFSSTG-4-4BW/15				
1/4	1/4	0.035	4.6	18.3	9.6	5100 (351)	GFSSTG-4-4BW/18				
1/4	1/4	0.035	4.6	27.9	19.1	5100 (351)	GFSSTG-4-4BW/27				
1/2	1/4	0.035	4.6	28.4	19.1	4300 (296)	GFSSTG-8-4BW				
1/2	3/8	0.035	7.9	15.7	6.4	3300 (227)	GFSSTG-8-6BW/15				
1/2	1/2	0.049	10.2	15.7	6.4	3700 (254)	GFSSTG-8-8BW/15				
1/2	1/2	0.049	10.2	18.8	9.6	3700 (254)	GFSSTG-8-8BW/18				
1/2	1/2	0.049	10.2	28.4	19.1	3700 (254)	GFSSTG-8-8BW/28				
			Me	tric							
1/4	6mm	1.0mm	4.0	29.5	19.1	6800 (468)	GFSSTG-4-6MBW				
1/4	8mm	1.0mm	6.0	29.5	19.1	4900 (337)	GFSSTG-4-8MBW				
1/2	10mm	1.0mm	8.0	29.5	19.1	3500 (241)	GFSSTG-8-12MBW				
1/2	12mm	1.0mm	10.0	29.5	19.1	3100 (213)	GFSSTG-8-12MBW				
3/4	18mm	1.5mm	15.0	31.0	19.1	3000 (206)	GFSSTG-12-18MBW				



#### **Long Tube Butt Weld**





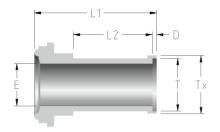
#### **Standard Configuration Dimensions**

Face Seal Size	Tube OD	Wall Thickness					Dawsons-Tech
Size	Т	HIICKHESS	E	L1	L2	PSIG (Bar)	Part No.
			Fra	ctional			
1/4	1/4	0.035	4.6	30.5	6.4	5100 (351)	GFSLTG-4-4BW/30
1/4	1/4	0.035	4.6	33.3	9.1	5100 (351)	GFSLTG-4-4BW/33
1/4	1/4	0.035	4.6	33.5	9.6	5100 (351)	GFSLTG-4-4BW/34
1/4	1/4	0.035	4.6	43.2	19.1	5100 (351)	GFSLTG-4-4BW/43
1/2	1/4	0.035	4.6	45.7	19.1	4300 (296)	GFSLTG-8-4BW
1/2	3/8	0.035	7.9	32.8	6.4	3300 (227)	GFSLTG-8-6BW/32
1/2	3/8	0.035	7.9	45.5	19.4	3300 (227)	GFSLTG-8-6BW/45
1/2	1/2	0.049	10.2	32.8	6.4	3700 (254)	GFSLTG-8-8BW/32
1/2	1/2	0.049	10.2	35.8	9.6	3700 (254)	GFSLTG-8-8BW/35
1/2	1/2	0.049	10.2	45.5	19.1	3700 (254)	GFSLTG-8-8BW/45
3/4	3/4	0.049	16.5	51.6	19.1	2400 (165)	GFSLTG-12-12BW
1	1	0.065	22.1	58.9	19.1	2400 (165)	GFSLTG-16-16BW
			N	/letric			
1/4	6mm	1.0mm	4.0	43.2	19.1	6800 (468)	GFSLTG-4-6MBW
1/4	8mm	1.0mm	6.0	43.2	19.1	4900 (337)	GFSLTG-4-8MBW
1/2	10mm	1.0mm	8.0	45.5	19.1	3500 (241)	GFSLTG-8-10MBW
1/2	12mm	1.0mm	10.0	45.5	19.1	3100 (213)	GFSLTG-8-12MBW
3/4	18mm	1.5mm	15.0	51.6	19.1	3000 (206)	GFSLTG-12-18MBW

Dimensions are for reference only and are subject to change.

#### **Short Automatic Tube Butt Weld**





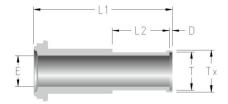
#### **Standard Configuration Dimensions**

Face Seal Size	Tube OD	Wall Thickness		Dime	nsions i	n mm		Working Pressure	Dawsons-Tech Part No.	
Size	Т	THICKHESS	D	E	L1	L2	Tx	PSIG (Bar)	Part No.	
Fractional										
1/4	1/4	0.035	0.5	4.6	28.4	19.1	7.4	5100 (351)	GFSSATG-4-4BW	
1/2	3/8	0.035	0.8	7.9	29.2	19.1	10.4	3300 (227)	GFSSATG-8-6BW	
1/2	1/2	0.049	1.0	10.2	29.5	19.1	14.0	3500 (241)	GFSSATG-8-8BW	
					Metri	c				
1/4	6mm	1.0mm	0.5	4.0	30.0	19.1	6.8	6800 (468)	GFSSATG-4-6MBW	
1/4	8mm	1.0mm	0.8	6.0	30.2	19.1	8.9	4900 (337)	GFSSATG-4-8MBW	
1/2	10mm	1.0mm	0.8	8.0	31.0	19.1	10.9	3500 (241)	GFSSATG-8-10MBW	
1/2	12mm	1.0mm	1.0	10.0	30.5	19.1	13.2	3100 (213)	GFSSATG-8-12MBW	





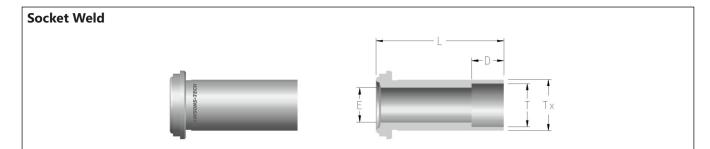




#### **Standard Configuration Dimensions**

Face Seal Size	Tube OD	Wall Thickness	Dimensions in mm					Working Pressure	Dawsons-Tech Part No.		
	T		D	E	L1	L2	Tx	PSIG (Bar)			
Fractional											
1/4	1/4	0.035	0.5	4.6	43.7	19.1	7.4	5100 (351)	GFSLATG-4-4BW/43		
1/2	1/4	0.035	0.5	4.6	46.2	19.1	7.4	3500 (241)	GFSLATG-8-4BW/46		
1/2	3/8	0.035	0.8	7.9	46.2	19.1	10.4	3300 (227)	GFSLATG-8-6BW		
1/2	1/2	0.049	1.0	10.2	46.5	19.1	14.0	3500 (241)	GFSLATG-8-8BW		
3/4	3/4	0.049	1.0	16.5	52.6	19.1	20.3	2400 (165)	GFSLATG-12-12BW		
1	1	0.065	1.0	22.1	65.3	24.4	26.9	2400 (165)	GFSLATG-16-16BW		
					Metr	ic					
1/4	6mm	1.0mm	0.5	4.0	43.7	19.1	6.8	6800 (468)	GFSLATG-4-6MBW		
1/2	12mm	1.0mm	1.0	10.0	46.5	19.1	13.2	3100 (213)	GFSLATG-8-12MBW		
3/4	18mm	1.0mm	1.0	15.0	52.6	19.1	19.3	3000 (206	GFSLATG-12-18MBW		

Dimensions are for reference only and are subject to change.

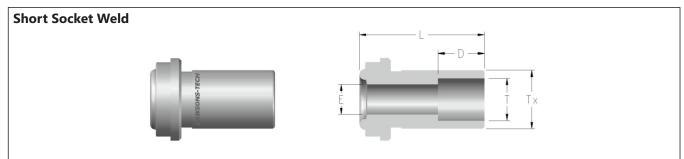


#### **Standard Configuration Dimensions**

Face Seal Size	Tube Socket		Dimensio	ns in mn	า	Working Pressure	Dawsons-Tech Part No.	
Size	Т	D	Е	L	Tx	PSIG (Bar)	rait NO.	
1/4	1/4	7.1	4.6	33.3	8.9	5500 (378)	GFSG-4-4SW	
1/2	3/8	7.9	7.1	38.1	15.2	4300 (296)	GFSG-8-6SW	
1/2	1/2	9.6	10.2	38.1	15.2	3000 (206)	GFSG-8-8SW	
5/8	5/8	10.4	12.7	39.6	18.3	2800 (192)	GFSG-10-10SW	
3/4	3/4	11.2	15.7	50.8	22.4	2800 (192)	GFSG-12-12SW	
1	1	15.7	22.1	56.4	30.2	3000 (206)	GFSG-16-16SW	



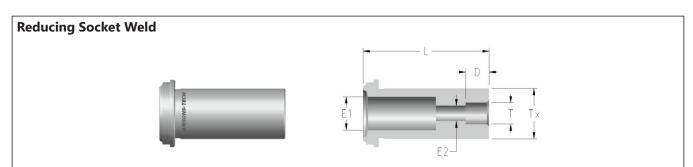
#### **GLANDS**



#### **Standard Configuration Dimensions**

Face Seal Size	Tube Socket		Dimensio	ns in mn	า	Working Pressure	Dawsons-Tech Part No.
Size	Т	D	E	L	Tx	PSIG (Bar)	rait NO.
1/4	1/4	7.1	4.6	12.7	8.9	5500 (378)	GFSSG-4-4SW/12
1/4	1/4	7.1	4.6	19.1	8.9	5500 (378)	GFSSG-4-4SW/19

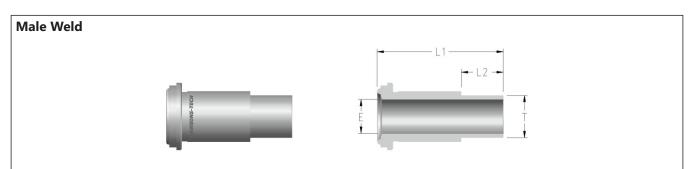
Dimensions are for reference only and are subject to change.



#### **Standard Configuration Dimensions**

Face Seal Size	Tube OD		Dimensions in mm					Dawsons-Tech Part No.
Size	Т	D	E1	E2	L	Tx	PSIG (Bar)	Part NO.
1/4	1/4	2.5	4.6	2.3	33.3	8.9	8000 (378)	GFSRG-4-4SW
1/2	1/4	7.1	10.2	4.6	38.1	15.2	3500 (241)	GFSRG-8-4SW

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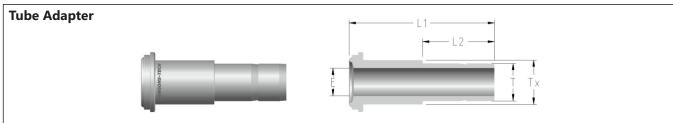


#### **Standard Configuration Dimensions**

Face Seal Size	Tube Socket	Din	nensions in	mm	Working Pressure	Dawsons-Tech Part No.
Size	Т	E	L1	L2	PSIG (Bar)	Part No.
1/4	1/4	3.0	33.3	10.1	10,000 (689)	GFSC-4-4MW
1/2	1/4	3.0	38.1	10.4	4300 (296)	GFSC-8-4MW
1/2	3/8	7.1	38.1	10.4	4300 (296)	GFSC-8-6MW
1/2	1/2	10.2	38.1	12.7	3500 (241)	GFSC-8-8MW
3/4	3/4	13.5	50.8	15.7	3700 (254)	GFSC-12-12MW
1	1	19.1	56.4	20.6	3000 (206)	GFSC-16-16MW



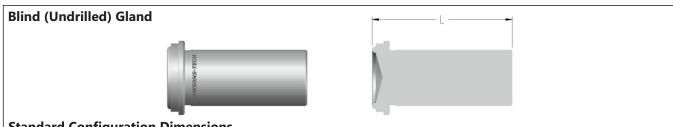
#### **GLANDS**



#### **Standard Configuration Dimensions**

Face Seal Size	Tube Socket		Dimensio	ons in mn	n	Working Pressure	Dawsons-Tech Part No.	
Size	Т	E	L1	L2	Tx	PSIG (Bar)	rait NO.	
1/4	1/4	4.3	41.0	16.2	8.9	10,000 (689)	GFST AG-4-4	
1/2	3/8	6.8	46.0	17.8	15.2	4300 (296)	GFST AG-8-6	
1/2	1/2	9.4	49.0	24.4	15.2	3500 (241)	GFST AG-8-8	

Dimensions are for reference only and are subject to change.

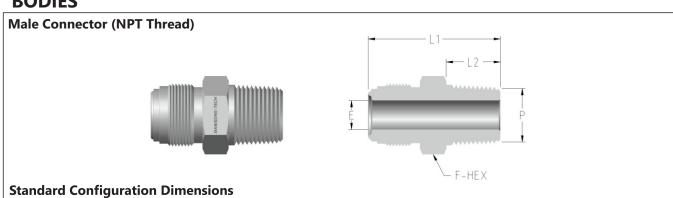


#### **Standard Configuration Dimensions**

Face Seal Size	Dimensions in mm	Dawsons-Tech Part No.
1/4	33.3	GFSBG-4
1/2	38.1	GFSBG-8
3/4	50.8	GFSBG-12
1	56.4	GFSBG-16

Dimensions are for reference only and are subject to change.

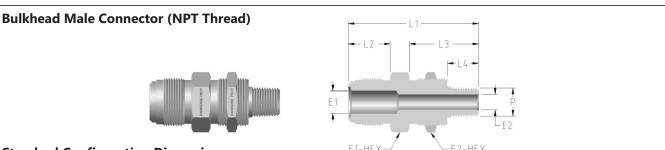
#### **BODIES**



Face Seal Size	NPT Male Thread	Dimensions in mm			F-Hex (Inch)	Working Pressure	Dawsons-Tech Part No.
Size	Р	E	L1	L2	(IIICII)	PSIG (Bar)	Part NO.
1/4	1/4	4.6	37.8	14.2	5/8	10,000 (689)	GFSMC-4-4N
1/2	1/4	7.1	41.9	14.2	15/16	4300 (296)	GFSMC-8-4N
1/2	3/8	9.6	41.9	14.2	15/16	4300 (296)	GFSMC-8-6N
1/2	1/2	10.2	46.7	19.1	15/16	4300 (296)	GFSMC-8-8N
3/4	3/4	15.7	55.6	19.1	15/16	3700 (254)	GFSMC-12-12N
1	1	22.1	62.7	23.9	1-5/8	3000 (206)	GFSMC-16-16N



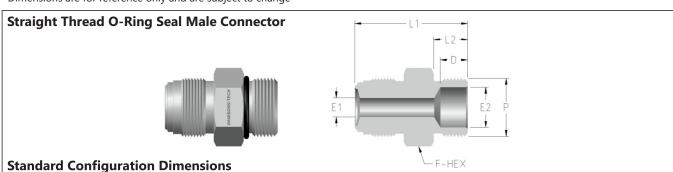
#### **BODIES**



#### **Standard Configuration Dimensions**

Face Seal	NPT Male		Dimensions in mm								F2 11	Working	
Size	Thread							Max Panel	Max Panel	(Inch)	F2-Hex (Inch) Pressure PSIG (Bar)		Dawsons-Tech Part No.
	Р	E1							Thickness			PSIG (Bai)	
1/4	1/4	4.6	7.1	56.1	15.7	31.5	14.2	16.8	9.7	13/16	13/16	8000 (551)	GFSBHMC-4-4N
1/2	1/4	10.2	7.1	59.4	19.1	31.5	14.2	16.8	9.7	15/16	13/16	4300 (296)	GFSBHMC-8-4N

Dimensions are for reference only and are subject to change



Face Seal Size	SAE/MS Straight Thread	Dimensions in mm					F-Hex (Inch)	Uniform 'O' Ring Size	Working Pressure PSIG (Bar)	Dawsons-Tech Part No.
	Р	D	E1	E2	L1	L2			roid (bai)	
1/4	9/16-18	6.4	4.6	7.1	33.8	9.9	3/4	906 Flurocarbon	4500 (310)	GFSMC-4-9SE
1/2	7/8-14	10.2	7.1	15.0	42.2	12.7	1	910 Flurocarbon	3500 (241)	GFSMC-8-14SE
1/2	9/16-18	_	7.1	7.1	37.6	9.9	15/16	906 Flurocarbon	3500 (241)	GFSMC-8-9SE

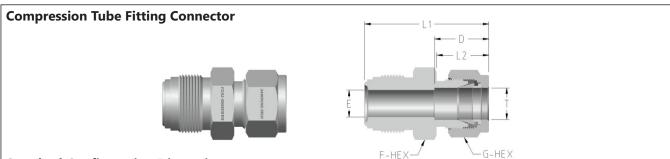
Dimensions are for reference only and are subject to change

# **Female Connector (NPT Thread) Standard Configuration Dimensions**

Face Seal	NPT Female Thread	Dimer in n		F-Hex	Working Pressure	Dawsons-Tech
Size	Р	Е	L	(Inch)	PSIG (Bar)	Part No.
1/4	1/4	4.6	39.1	5/8	6600 (454)	GFSFC-4-4N
1/2	3/8	10.2	44.7	15/16	4300 (296)	GFSFC-8-6N
1/2	1/2	10.2	50.5	15/16	4300 (296)	GFSFC-8-8N
3/4	3/4	15.7	59.9	15/16	3700 (254)	GFSFC-12-12N
1	1	22.1	63.8	1-5/8	3000 (206)	GFSFC-16-16N



#### **BODIES**



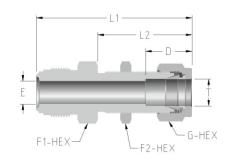
#### **Standard Configuration Dimensions**

Face Seal	Tube OD	Di	imensio	ns in m	m	F-Hex (Inch)	G-Hex (Inch)	Working Pressure	Dawsons-Tech Part No.
Size	Т	D	Ε	L1	L2	(men)	(men)	PSIG (Bar)	Part NO.
1/4	1/4	15.2	4.6	41.1	17.8	5/8	9/16	10,000 (689)	GFSTFC-4-4
1/2	3/8	16.8	7.1	46.7	19.3	15/16	11/16	4300 (296)	GFSTFC-8-6
1/2	1/2	22.9	10.2	49.5	21.8	15/16	7/8	4300 (296)	GFSTFC-8-8

Dimensions are for reference only and are subject to change.

#### **Compression Tube Fitting Bulkhead Connector**





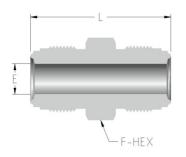
#### **Standard Configuration Dimensions**

Face Seal	Tube OD		[	Dimens	ions i	n mm		F1-Hex	F2-Hex	G-Hex (Inch)	Working Pressure	Dawsons-Tech
Size	Т	D	E	L1	L2		Max Panel Thickness		(Inch)		PSIG (Bar)	Part No.
1/4	1/4	15.2	4.6	57.2	33.5	11.9	10.2	5/8	5/8	9/16	10,000 (689)	GFSTFBC-4-4/57
1/4	1/4	15.2	4.6	47.8	26.7	11.9	3.3	5/8	5/8	9/16	10,000 (689)	GFSTFBC-4-4/47
1/2	3/8	16.8	7.1	64.5	36.8	15.0	11.2	15/16	3/4	11/16	4300 (296)	GFSTFBC-8-6
1/2	1/2	229	10.2	69.6	41.9	19.8	12.7	15/16	15/16	7/8	4300 (296)	GFSTFBC-8-8

Dimensions are for reference only and are subject to change.

#### **Male Union**



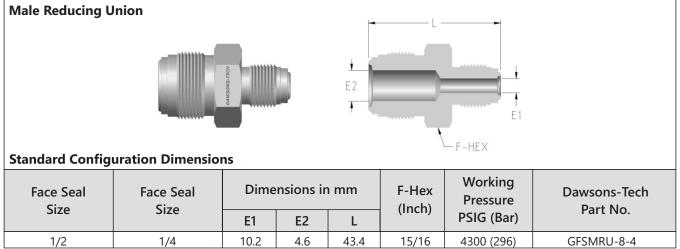


#### **Standard Configuration Dimensions**

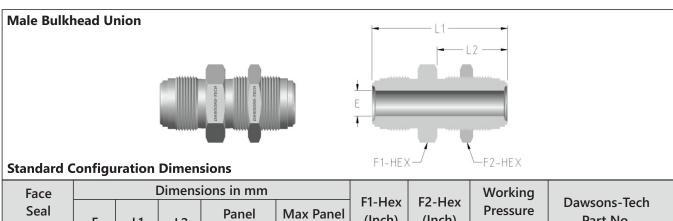
Face Seal	Dimension	ns in mm	F-Hex (Inch)	Working Pressure	Dawsons-Tech Part No.	
Size	E	L	(IIICII)	PSIG (Bar)		
1/4	4.6	39.4	5/8	10,000 (689)	GFSMU-4	
1/2	10.2	46.7	15/16	4300 (296)	GFSMU-8	
3/4	15.7	62.0	15/16	3700 (254)	GFSMU-12	
1	22.1	65.8	1-5/8	3000 (206)	GFSMU-16	





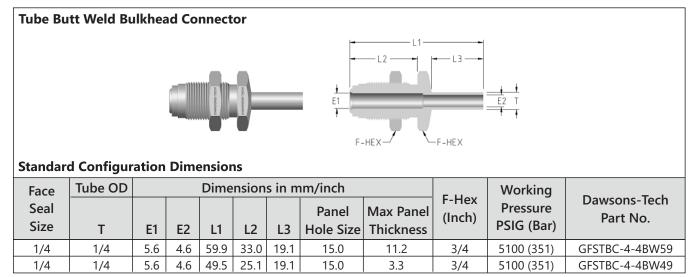


Dimensions are for reference only and are subject to change



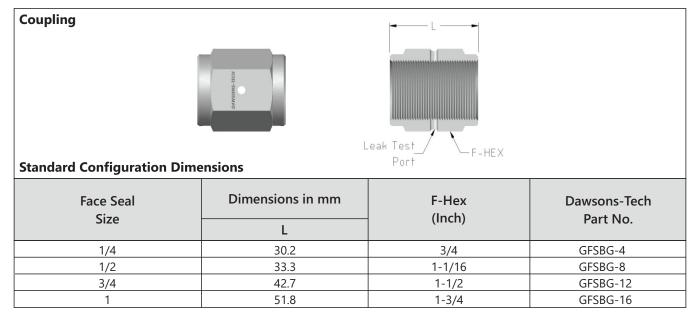
ı	Face			Dimens	ions in mm		F4 11	F2-Hex	Working	Dawsons-Toch
	Seal Size	E	L1	L2	Panel Hole Size	Max Panel Thickness	F1-Hex (Inch)	(Inch)	Pressure PSIG (Bar)	Dawsons-Tech Part No.
	1/4	4.6	56.6	33.0	15.0	11.2	3/4	3/4	10,000 (689)	GFSMBU-4/56
	1/4	4.6	46.2	25.1	15.0	3.3	3/4	3/4	10,000 (689)	GFSMBU-4/46
	1/2	10.2	65.3	37.6	23.1	12.7	1-1/16	1-1/16	4300 (296)	GFSMBU-8/65
	1/2	10.2	54.4	28.2	23.1	3.3	1-1/16	1-1/16	4300 (296)	GFSMBU-8/54

Dimensions are for reference only and are subject to change.

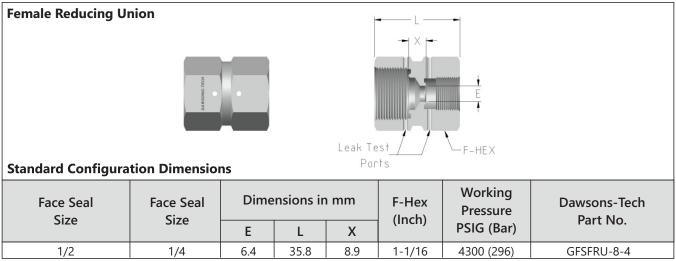




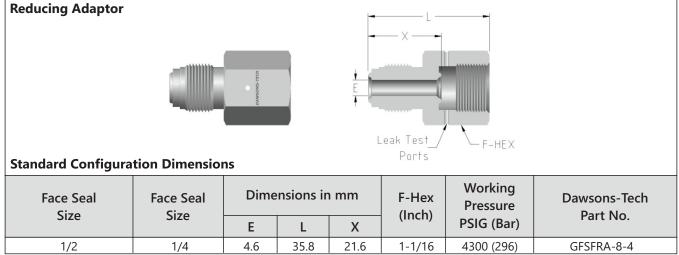
#### **BODIES**



Dimensions are for reference only and are subject to change.

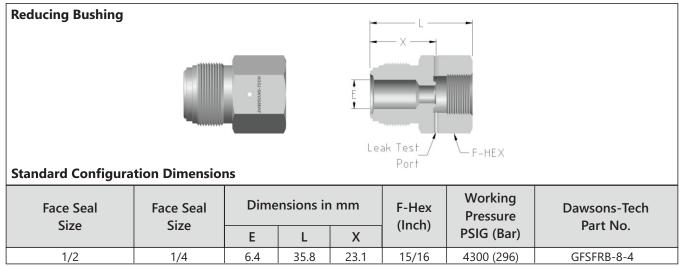


Dimensions are for reference only and are subject to change

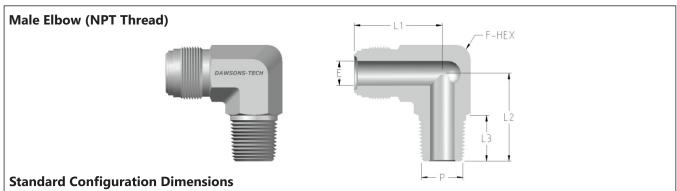




#### **BODIES**

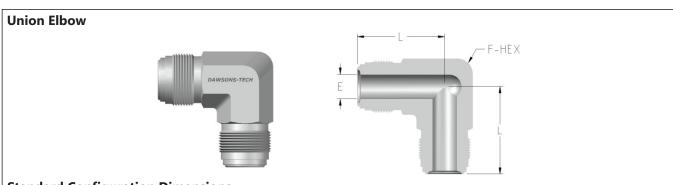


Dimensions are for reference only and are subject to change



Face Seal	NPT Male Thread	Г	imensions	in mm/inc	h	F-Hex (Inch) Working Pressure	Dawsons-Tech Part No.		
Size	Р	E	L1	L2	L3	(IIICII)	PSIG (Bar)	Part No.	
1/4	1/4	4.6	27.2	26.7	14.2	1/2	8000 (551)	GFSME-4-4N	
1/2	3/8	10.2	36.8	32.0	14.2	13/16	4300 (296)	GFSME-8-6N	
1/2	1/2	10.2	36.8	36.8	19.1	13/16	4300 (296)	GFSME-8-8N	

Dimensions are for reference only and are subject to change.

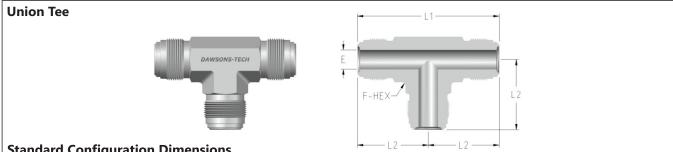


#### **Standard Configuration Dimensions**

Face Seal	Dimensio	ns in mm	F-Hex	Working Pressure	Dawsons-Tech Part No.	
Size	E	L	(Inch)	PSIG (Bar)		
1/4	4.6	27.2	1/2	10,000 (689)	GFSUE-4	
1/2	10.2	36.8	13/16	4300 (296)	GFSUE-8	
3/4	15.7	48.8	1-1/4	3700 (254)	GFSUE-12	
1	22.1	50.8	1-11/16	3000 (206)	GFSUE-16	



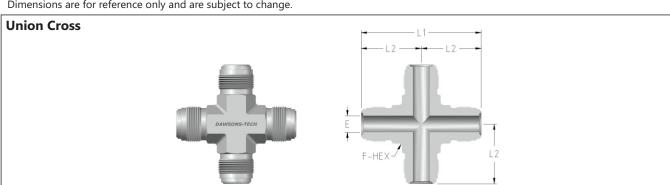
#### **BODIES**



#### **Standard Configuration Dimensions**

Face Seal	Din	nensions in I	r-ilex		Working Pressure	Dawsons-Tech
Size	E	L1	L2	(Inch)	PSIG (Bar)	Part No.
1/4	4.6	54.4	27.2	1/2	10,000 (689)	GFSUT-4
1/2	10.2	73.7	36.8	13/16	4300 (296)	GFSUT-8
3/4	15.7	97.5	48.8	1-1/4	3700 (254)	GFSUT-12
1	22.1	102.0	50.8	1-11/16	3000 (206)	GFSUT-16

Dimensions are for reference only and are subject to change.

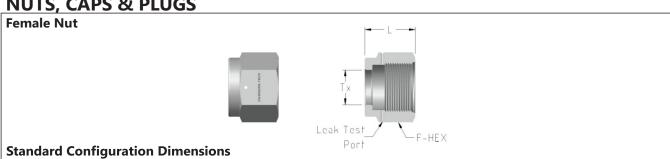


#### **Standard Configuration Dimensions**

Face Seal					Working Pressure	Dawsons-Tech
Size	E	L1	L2	(Inch)	PSIG (Bar)	Part No.
1/4	4.6	54.4	27.2	1/2	10,000 (689)	GFSUC-4
1/2	10.2	73.7	36.8	13/16	4300 (296)	GFSUC-8
3/4	15.7	97.5	48.8	1-1/4	3700 (254)	GFSUC-12
1	22.1	102.0	50.8	1-11/16	3000 (206)	GFSUC-16

Dimensions are for reference only and are subject to change.

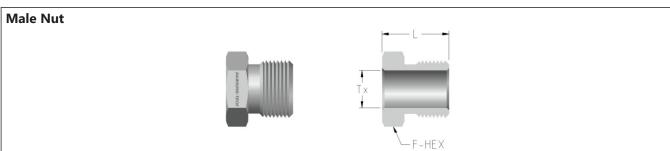
#### **NUTS, CAPS & PLUGS**



Face Seal Size	Dimensions in mm		F-Hex (Inch)	Dawsons-Tech Part No.
Size	L TX			
1/4	20.6	9.1	3/4	GFSFN-4
1/2	22.4	15.5	1-1/16	GFSFN-8
5/8	22.4	18.8	1-3/16	GFSFN-10
3/4	28.4	22.6	1-1/2	GFSFN-12
1	34.0	30.5	1-3/4	GFSFN-16

## HIGH PURITY METAL GASKET FACE SEAL FITTINGS NUTS, CAPS & PLUGS

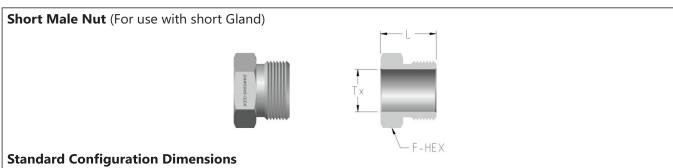




#### **Standard Configuration Dimensions**

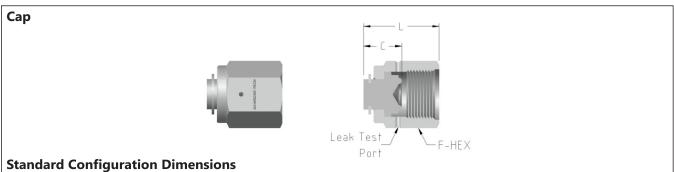
Face Seal Size	Dimensions in mm		F-Hex (Inch)	Dawsons-Tech
Size	L	TX	(IIICII)	Part No.
1/4	18.0	9.1	5/8	GFSMN-4
1/2	20.6	15.5	15/16	GFSMN-8
5/8	20.6	18.8	1-1/16	GFSMN-10
3/4	25.4	22.6	1-5/16	GFSMN-12
1	30.2	30.5	1-5/8	GFSMN-16

Dimensions are for reference only and aer subject to change.



Face Seal Size	Dimensions in mm		F-Hex	Dawsons-Tech Part No.
Size	L	TX	- (Inch)	rait NO.
1/4	13.7	9.1	5/8	GFSSMN-4/13
1/4	16.5	9.1	5/8	GFSSMN-4/16

Dimensions are for reference only and are subject to change.

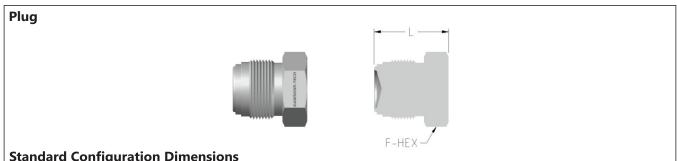


#### Standard Configuration Dimensions

Face Seal Size	Dimensions in mm		F-Hex (Inch)	Dawsons-Tech Part No.
Size	C L	(IIICII)		
1/4	11.2	23.9	3/4	GFSCP-4
1/2	11.4	25.6	1-1/16	GFSCP-8
3/4	13.7	32.8	1-1/2	GFSCP-12
1	16.0	39.1	1-3/4	GFSCP-16

#### HIGH PURITY METAL GASKET FACE SEAL FITTINGS **NUTS, CAPS & PLUGS**



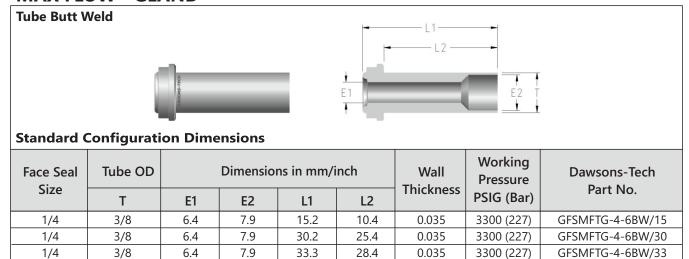


#### **Standard Configuration Dimensions**

Face Seal	Dimensions in mm	F-Hex (Inch)	Dawsons-Tech Part No.	
Size	L	(	rait No.	
1/4	23.4	5/8	GFSP-4	
1/2	27.4	15/16	GFSP-8	
3/4	36.3	1-5/16	GFSP-12	
1	38.6	1-5/8	GFSP-16	

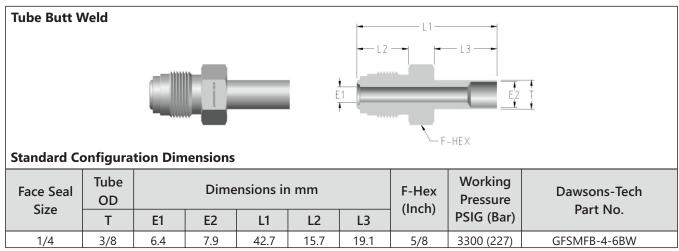
Dimensions are for reference only and are subject to change.

#### **MAX FLOW - GLAND**



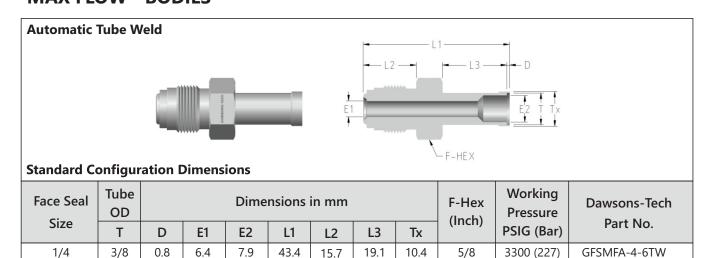
Dimensions are for reference only and are subject to change.

#### **MAX FLOW - BODIES**

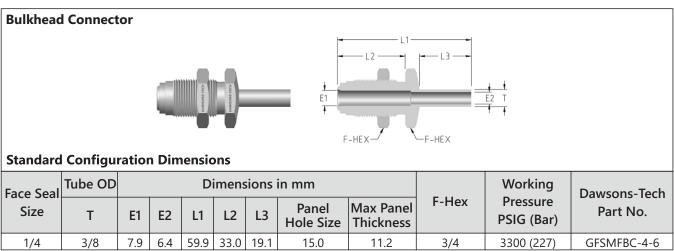


## HIGH PURITY METAL GASKET FACE SEAL FITTINGS MAX FLOW - BODIES

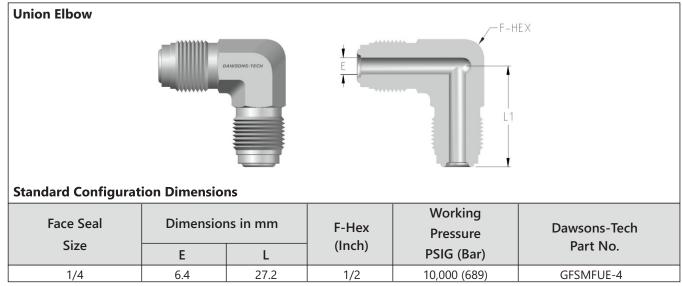




Dimensions are for reference only and are subject to change.

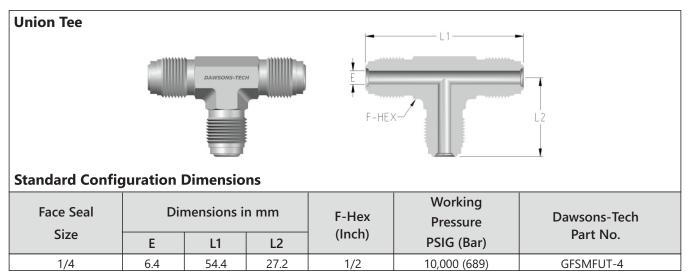


Dimensions are for reference only and are subject to change.



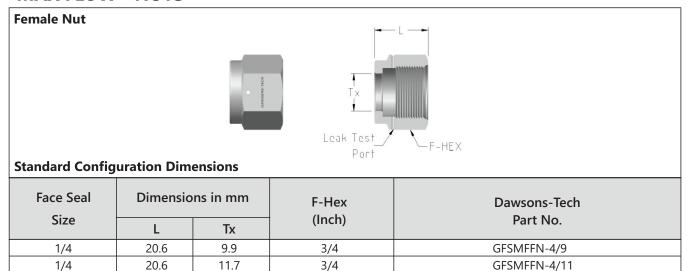
## HIGH PURITY METAL GASKET FACE SEAL FITTINGS MAX FLOW - BODIES



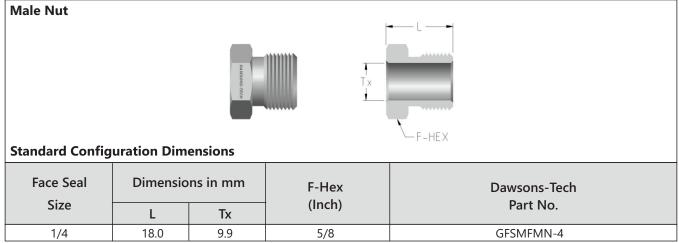


Dimensions are for reference only and are subject to change.

#### **MAX FLOW - NUTS**



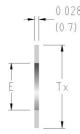
Dimensions are for reference only and are subject to change.





Non-retained (Silver Plated) (Cannot be used in a Gasket Retainer Assembly)





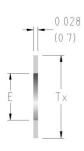
#### **Standard Configuration Dimensions**

Face Seal	Dimensio	Dawsons-Tech Part No.	
Size	E	Tx	Fait NO.
1/4	5.6	11.9	GFSGNR-4SP
1/2	11.2	19.8	GFSGNR-8SP
5/8	14.7	23.1	GFSGNR-10SP
3/4	16.8	29.0	GFSGNR-12SP
1	22.6	35.6	GFSGNR-16SP

Dimensions are for reference only and are subject to change.

#### Non-retained (Un-Plated)





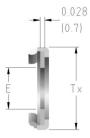
#### **Standard Configuration Dimensions**

Face Seal	Dimensio	Dawsons-Tech Part No.	
Size	E	Tx	Part No.
1/4	5.6	11.9	GFSGNR-4UP
1/2	11.2	19.8	GFSGNR-8UP
5/8	14.7	23.1	GFSGNR-10UP
3/4	16.8	29.0	GFSGNR-12UP
1	22.6	35.6	GFSGNR-16UP

Dimensions are for reference only and are subject to change.

#### Gasket Retainer Assembly (Silver Plated) (Retainer & Gasket must be used as an assembly)





#### **Standard Configuration Dimensions**

	<u>J</u>			
Face Seal		Dimensio	Dawsons-Tech	
	Size	E	Tx	Part No.
	1/4	6.1	12.7	GFSGRA-4SP
	1/2	11.2	20.1	GFSGRA-8SP
	3/4	16.8	29.0	GFSGRA-12SP
	1	22.6	35.6	GFSGRA-16SP



#### **Gasket Retainer Assembly (Un-Plated)**





#### **Standard Configuration Dimensions**

Face Seal	Dimension	Dawsons-Tech Part No.	
Size	E	Tx	Part NO.
1/4	6.1	12.7	GFSGRA-4UP
1/2	11.2	20.1	GFSGRA-8UP
3/4	16.8	29.0	GFSGRA-12UP
1	22.6	35.6	GFSGRA-16UP



**ORDERING INFORMATION: (GLANDS - FRACTIONAL)** 

For Example: PART NO.: GFSLTG-12-12BW-SS

Type of Fittings	Face Seal Size	Tube OD Size	Tube OD Type	Material of Construction
GFSLTG	12	12	BW	SS
Long Tube Gland	3/4"	3/4"	Butt Weld	SS316

**ORDERING INFORMATION: (GLANDS - METRIC)** 

For Example: PART NO.: GFSLTG-8-12MBW-SS

Type of Fittings	Face Seal Size	Tube OD Size	Tube OD Type	Material of Construction
GFSLTG	8	12M	BW	SS
Long Tube Gland	1/2″	12mm	Butt Weld	SS316

**ORDERING INFORMATION:** (BODIES - FRACTIONAL)

For Example : PART NO. : GFSMC-8-8N-SS

Type of Fittings	Face Seal Size	End Connection Thread Size	End Connection Thread Type	Material of Construction
GFSMC	8	8	N	SS
Male Connector	1/2″	1/2″	NPT	SS316

#### **PART NO. CODE DESCRIPTION:**

Face Seal Size			
Fractional Tube		Metric Tube	
4	1/4″	6M	6mm
6	3/8"	8M	8mm
8	1/2"	10M	10mm
12	3/4"	12M	12mm
16	1"	18M	18mm

End Connection Size Tube OD			
Fractional Tube		Metric Tube	
4	1/4"	6M	6mm
6	3/8"	8M	8mm
8	1/2″	10M	10mm
12	3/4"	12M	12mm
16	1"	18M	18mm

	Fractional	
	4	1/4"
	6	3/8″
Pipe End Connection	8	1/2″
Thread Size	9	9/16"
	12	3/4"
	14	7/8"
	16	1"

End Connection Thread Type	N : NPT
	<b>SE</b> : Straight Thread
	<b>BW</b> : Butt Weld
	<b>SW</b> : Socket Weld
	MW: Male Weld
Material of	<b>cc</b> • \$\$316

Material of	<b>SS</b> : SS316
Construction	SSL : SS316L

	V	: Fluorocarbon
End Connection Thread Type	R	: Nitrile
	Е	: EPR
	Z	: Neoprene

#### **OUR COMPREHENSIVE PRODUCT LINE**





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Precision Threaded / Socket / Butt Weld Pipe Fittings & Adapters



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NOTES:	



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LLPIN: AAN-0434

Catalogue No. GFS-21